

Work Order ID 138437 - 2

138437

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Tuesday, October 27, 2015 11:28:25 AM

Item ID: D5159-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Seat Back Brace Assembly
 Start Date: 10/26/2015 Start Qty: ~~3.00~~ *3* Cust Item ID:
 Required Date: 10/26/2015 Req'd Qty: 3.00 *3* Customer:
 Reference:

Approvals: Process Plan: MJS Date: OCT 29 2015 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5159	A								

110

0.00

110

Small Fab

Memo

0.02

Small Fab

1- INSTALL NUT PLATES TO D5160-1 AS PER DWG

2- INSTALL D5160-1 BRACKET AND D5160-5 SHIM TO RIB AS PER DWG

1 FF 10-02-15

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

DAS
30
9-89

DEC 10 2015

130

Identify as per dwg & Stock Location: ~~SWA~~

0.00

130

Packaging

Memo

0.00

Packaging

DAS
30
9-89

DEC 10 2015

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DEC 10 2015

mf
(5-12-10)

Picklist Print

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Work Order ID: 138437

138437

Parent Item: D5159-041

D5159-041

Parent Item Name: Seat Back Brace Assembly

Start Date: 10/26/2015

Required Date: 10/26/2015

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MS20600M4W3

Purchased

No

Each

64.0000

6

MS20600M4W3

Rivet

**

SP

Location

Loc Qty

Loc Code

ST308

64

m131730

64

6x

MS20601M4W4

Purchased

No

Each

54.0000

9

MS20601M4W4

Rivet

DAS
30
9-88

**

SP

Location

Loc Qty

Loc Code

ST308

54

m131604

54

M131730

9

D5159-1

Manufactured

No

Each

0.0000

D5159-1

Rib

**

3 B138209 SP

D5160-1

Manufactured

No

Each

2.0000

D5160-1

Seat Brace Bracket

**

3 2x B134077 SP

Location

Loc Qty

Loc Code

ST506

2

134077

2

2

15-1123

Picklist Print

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Parent Item: D5159-041

D5159-041

Parent Item Name: Seat Back Brace Assembly

Start Date: 10/26/2015

Required Date: 10/26/2015

Start Qty: 3.00

Required Qty: 3.00

D5160-5

Manufactured No

Each

5.0000

3

**

FF

NOV 24 2015

~~*D5160-5*~~
Shim

Location

Loc Qty

Loc Code

ST506

5

131498

2

137850

3

Each

3,717.000

6

**

FF

NOV 24 2015

MS20426AD3-4

Purchased

No

MS20426AD3-4

RIVET

Location

Loc Qty

Loc Code

GA

3149

m131697

3149

ST313

568

125578

7

m125578

181

m127432

380

Each

37.0000

3

**

DAS

30

9-89

NOV 24 2015

MS21059L4

Purchased

No

MS21059L4

Nutplate

Location

Loc Qty

Loc Code

ST303

37

m132536

12

m133064

25

3